

Battery Shelf-Life What Is It?

10th Government Industry
Shelf-Life Symposium
San Diego, CA
21-23 October 2003





Shelf-Life Program Objectives

- Timely delivery of product to customer that meets user requirements
 - Lowest Cost
 - Highest Reliability





Battery Shelf-Life Issues

- Many different battery types, chemistries, and associated characteristics
- Variation in knowledge of battery characteristics within shelf-life community
- Differences in understanding or interpretation of shelf-life





Definitions

Shelf-Life - Length of time a battery is required to last under storage conditions and remain capable of meeting mission requirements

Service-Life - Useful life of a battery for mission application from the time it is placed in service

<u>Capacity</u> - Ability of a battery to provide a sustained current for a given duration of time (Ah) until voltage reaches specified lower limit (cutoff voltage)

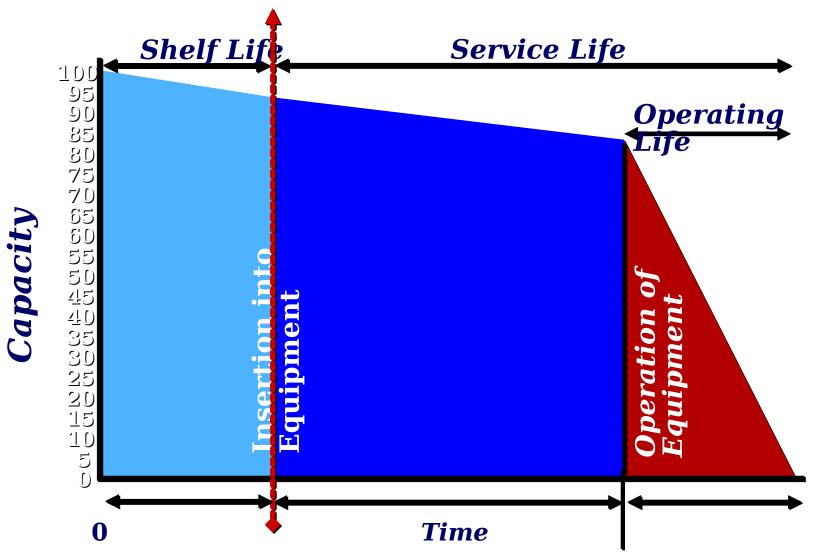
<u>Operating Life</u> - Time required for battery voltage to remain above cutoff voltage under mission loading

<u>Self Discharge</u> - Process in which battery discharges (loses capacity) due to internal chemical reactions

**Harnessing the Power of Technology for the Warfighter over the W



Battery Life





Bottom Line

If items are stored (regardless of whether by acquisition activity or end user), the condition of the inventory must be understood





Battery Shelf-Life Sub-Committee

Goals

- * Evaluate and enhance the life cycle process for batteries as it relates to shelf-life
- * Recommend actions to resolve issues and problem identified by DoD customers
- * Recommend procedural and process changes to enhance program management
- * Recommend policy changes to DoD 4140.27 and other policy documents





Battery Shelf-Life

Sub-Committee

Focus Areas

- * Acquisition issues affecting shelf-life & quality
- * Validate and standardize shelf-life coding in DoD
- Establish standards and procedures for disposal and returns
- * Update and coordinate battery storage standards, including training at all levels
- * Procedure for military unique shelf-life problems
- * Battery reference material readily available to all users



Battery Shelf-Life

Sub-Committee

Focus Areas

- * Standardization of batteries
- * Establish and standardize testing and identify technical centers
- * Standardize marking and packaging and with commercial practice where possible
- * Standardize buying efforts between agencies
- * Establish yearly joint services battery conference





Current Events

- Lt Gen Hanlon USMC Combat Development Command: "We Must Manage Shelf-Life Issues."
- Lt. Cmdr. John LaTulip, U.S. Central Command's maintenance branch: "It Was a difficult time for us... [It was] probably one of the most difficult times for us with any commodity"
- RFID tags on cases and pallets by January 2005





Current Issues

- -BA-5590 Shelf-Life Extension
- -TVM batteries

-This all puts added emphasis on - <u>A Comprehensive</u>

<u>Battery Management Plan</u>



BA-5590 LITHIUM SO₂ BATTERY
MANY USES
HIGH VOLUME



SHELF LIFE OF FIVE YEARS

CELLS CAPABLE OF <u>UP TO TEN YEARS</u> UNDER <u>PROPER</u> <u>STORAGE</u>
CONDITIONS

OFTEN LESS THAN TWO YEARS OF SHELF LIFE LEFT WHEN RECEIVED





MARINE CORPS PRE-POSITION SHIP PROGRAM

PRE-POSITIONS EQUIPMENT AND BATTERIES ON SHIPS

DEPLOYS THEM FOR UP TO THIRTY SIX MONTHS

ALL BATTERIES MUST BE SERVICABLE FOR A MINIMUM OF THIRTY SIX MONTHS

PROBLEM: <u>PURCHASING AND DISPOSING OF THOUSANDS</u>

OF BATTERIES





MARINE CORPS PRE-POSITION SHIP PROGRAM

THIRTEEN SHIPS TOTAL IN THREE SQUADRONS

USUALLY 3500 BA-5590 BATTERIES PER SHIP

COSTS CAN BE RADICALLY REDUCED BY EXTENDING SHELF LIFE AND AVOIDING PURCHASE





CRANE CURRENTLY WORKING WITH MARINE CORPS

SELECT SAMPLES FROM RETURNING PRE-POSITION SHIPS

EXAMINE FOR PHYSICAL CHANGES

CONDUCT ELECTRICAL TESTS

RELEASE FOR ADDITIONAL CYCLE

CHECK ELECTRICAL PERFORMANCE OF ADDITIONAL SAMPLES ANNUALLY WHILE DEPLOYED





RESULTS

- 21 LOTS CHECKED SINCE 1997
- 1 PROBLEM LOT REMOVED FROM SHIPS
- **\$ 5M+ COST AVOIDANCE TO DATE**
- **OTHER SERVICES INTERESTED**